

Contents

	Page
Foreword	vii
7 Controlled-volume metering pumps	1
7.0 General description of controlled-volume metering pumps	1
7.1 Types and nomenclature	1
7.1.1 Construction characteristics of controlled-volume metering pumps	1
7.1.2 Description of liquid ends	2
7.1.3 Drive and control mechanisms	5
7.1.4 Nomenclature	7
7.2 Definitions	9
7.2.1 Accuracy and performance	9
7.2.2 Accuracy, steady state	9
7.2.3 Capacity, rate of flow	9
7.2.4 Capacity, rate of flow (Q)	9
7.2.5 Capacity, rated rate of flow (Q_R)	9
7.2.6 Capacity, design rate of flow (Q_D)	9
7.2.7 Displacement (D)	10
7.2.8 Efficiency, mechanical	10
7.2.9 Efficiency, volumetric	10
7.2.10 Linearity	10
7.2.11 Net positive suction head available (NPSHA)	10
7.2.12 Net positive suction head required (NPSHR)	10
7.2.13 Power, pump input	10
7.2.14 Power, pump output power (hydraulic horsepower)	10
7.2.15 Pressure, acceleration (P_{acc})	10
7.2.16 Pressure, differential	11
7.2.17 Pressure, discharge (p_d)	11
7.2.18 Pressure, discharge, maximum allowable working (MAWP) ...	11
7.2.19 Pressure, discharge, rated	11
7.2.20 Pressure, friction loss (p_f)	11
7.2.21 Pressure, suction (p_s)	11
7.2.22 Pressure, suction, maximum allowable ($p_{s\ max}$)	11
7.2.23 Pressure, suction, minimum allowable (MASP)	11
7.2.24 Pressure, suction, minimum working (MWSP)	11
7.2.25 Pressure, suction, rated suction	11
7.2.26 Pressure, total system discharge	11

7.2.27	Repeatability.	11
7.2.28	Slip (S)	11
7.2.29	Stroke length (L).	11
7.2.30	Stroke speed (n).	11
7.2.31	Stroke speed, maximum allowable.	11
7.2.32	Stroke speed, minimum allowable	12
7.2.33	Suction, flooded	12
7.2.34	Suction lift, static	12
7.2.35	Suction lift, total	12
7.2.36	Temperature, maximum rated (t_{max})	12
7.2.37	Temperature, minimum rated (t_{min})	12
7.2.38	Turndown ratio	12
7.3	Application of controlled-volume metering pumps	12
7.3.1	Typical uses and industries	12
7.3.2	General principles	12
7.3.3	Sizing and selection	15
7.3.4	System components.	16
7.4	Installation, operation, and maintenance	17
7.4.1	Safety	17
7.4.2	Storage.	17
7.4.3	Location of pump	17
7.4.4	Foundation	17
7.4.5	Installation	18
7.4.6	Inspection.	19
Appendix A: Index.		21

Figures

7.1	— Basic elements of a controlled-volume metering pump.	1
7.2	— Plunger pump	2
7.3	— Piston pump	2
7.4	— Mechanically coupled disc diaphragm.	3
7.5A	— Hydraulic disc with contour plates.	3
7.5B	— Hydraulic disc with diaphragm positioning valve.	4
7.6	— Hydraulic tubular diaphragm	4
7.7	— Hydraulic conical diaphragm	5
7.8	— Electromagnetic drive	5
7.9	— Reciprocating air drive.	6
7.10	— Fixed stroke-length drive	6
7.11	— Mechanical lost-motion drive.	7
7.12	— Hydraulic lost-motion drive	8

7.13 — Variable stroke-length drive (nonlost-motion)	8
7.14 — Rate of flow vs. pressure	14
7.15 — Flow profile for reciprocating pump	14
7.16 — Actual flow curve, rate of flow vs. stroke length.	15
7.17 — Theoretical and actual flow curve, rate of flow vs. stroke length	15

Tables

7.1 — Symbols.	13
7.2 — Subscripts	14
7.3 — Locating trouble: controlled-volume metering pumps	19