

Contents

Page

Foreword	v	
9.6.2	Rotodynamic pumps for assessment of applied nozzle loads	1
9.6.2.0	Scope	1
9.6.2.1	Horizontal end suction pumps	1
9.6.2.1.1	Scope	1
9.6.2.1.2	Nomenclature and definitions	1
9.6.2.1.3	Criteria for loading allowances	3
9.6.2.1.4	ANSI/ASME B73.1 pump assessment of applied nozzle loads	4
9.6.2.1.5	ANSI/ASME B73.3 sealless pump assessment of applied nozzle loads	7
9.6.2.1.6	ANSI/ASME B73.5M composite pump assessment of applied nozzle loads	7
9.6.2.1.7	Nozzle load adjustment factors	7
9.6.2.2	Vertical in-line pumps	10
9.6.2.2.1	Scope	10
9.6.2.2.2	Nomenclature and definitions	10
9.6.2.2.3	Criteria for loading allowances	11
9.6.2.2.4	ANSI/ASME B73.2 pump assessment of applied nozzle loads	12
9.6.2.2.5	Temperature and material adjustment factors	13
9.6.2.3	Axial split case pumps (single-stage double suction and two-stage single suction)	14
9.6.2.3.1	Scope	14
9.6.2.3.2	Definitions (refer to Figure 9.6.2.3.2)	14
9.6.2.3.3	Criteria for loading allowances	15
9.6.2.3.4	Axial split case pumps (single-stage double suction and two-stage single suction) assessment of applied loads	16
9.6.2.4	Vertical turbine short set pumps	17
9.6.2.4.1	Scope	17
9.6.2.4.2	Definitions	18
9.6.2.4.3	Methodology	18
Appendix A	Example assessments of applied nozzle loads – ASME B73.1 and ASME B73.5M pumps	23
Appendix B	Example assessments of applied nozzle loads – ASME B73.2 pumps	31
Appendix C	Example assessments of applied nozzle loads – vertical turbine pumps	33
Appendix D	References	35

Appendix E	Index	37
Figures		
9.6.2.1.2.2	— Coordinate system for ASME B73.1, B73.3, and B73.5M horizontal end suction pumps	2
9.6.2.1.7.1.1	— Stilt-mounted baseplate	8
9.6.2.2.2.2	— Coordinate system for ASME B73.2 vertical in-line pumps	11
9.6.2.3.2	— Coordinate system for axial split case pumps	15
9.6.2.4.2a	— Nozzle loads for above pump base (floor) discharge pumps	19
9.6.2.4.2b	— Nozzle loads for below pump base (floor) discharge pumps	20
Tables		
9.6.2.1.4a	— Equation sets 1 through 5	4
9.6.2.1.4b	— Maximum forces and moments for use with equation set 1 to assess applied loads	5
9.6.2.1.4c	— Maximum forces and moments for use with equation set 2 to assess applied loads	6
9.6.2.1.4d	— Maximum forces and moments for use with equation set 3 to assess applied loads	6
9.6.2.1.4e	— Maximum forces and moments for use with equation set 4 to assess applied loads	7
9.6.2.1.7.2.2a	— List of material specifications as used in Table 9.6.2.1.7.2.2b	9
9.6.2.1.7.2.2b	— ASME B73.1 metallic pump temperature and material adjustment values to be used on Table 9.6.2.1.4c values	10
9.6.2.2.4a	— Equation set 6	12
9.6.2.2.4b	— Maximum forces and moments for use with equation set 6 to assess applied loads	12
9.6.2.2.4c	— List of material specifications as used in Table 9.6.2.2.5.2	13
9.6.2.2.5.2	— ASME B73.2 metallic pump temperature and material adjustment values to be used on Section 9.6.2.2.4 values	14
9.6.2.3.3a	— Maximum forces and moments for use with equation 1 to assess applied loads based on hold-down bolts	17
9.6.2.3.3b	— Maximum forces and moments for use with equation 1 to assess applied loads based on nozzle stress	17