

# Contents

Page

Foreword	vii
40.6 Methods for rotodynamic pump efficiency testing	1
40.6.1 Scope	1
40.6.1.1 Introduction	1
40.6.2 Terms and definitions	1
40.6.2.1 Lists of symbols and subscripts	5
40.6.3 Pump efficiency testing	6
40.6.3.1 General	7
40.6.3.2 Measurement uncertainty	7
40.6.4 Considerations when determining the efficiency of certain pumps	9
40.6.4.1 Vertically suspended pumps	9
40.6.4.2 Submersible pumps	9
40.6.4.3 All other pump types	9
40.6.4.4 Determination of pump overall efficiency	10
40.6.5 Test procedures	10
40.6.5.1 General	10
40.6.5.2 Testing equipment	10
40.6.5.3 Test report	10
40.6.5.4 Test arrangements	10
40.6.5.5 Test conditions	10
40.6.6 Analysis	11
40.6.6.1 Translation of the test results to the specified speed of rotation ( $n_{sp}$ )	11
40.6.6.2 Pump efficiency	11
40.6.6.3 Performance curve	12
Appendix A Test arrangements (normative)	13
A.1 General	13
A.2 Measurement principles to determine pump total head	13
A.3 Various methods to determine pump total head	13
A.4 Pumps tested with fittings	17
A.5 Pumping installation under submerged conditions	17
A.6 Friction losses at inlet and outlet	18
Appendix B Reporting of test results (informative)	21
B.1 DOE certification reports	21
Appendix C Measurement equipment (normative)	22
C.1 Measurement of head	22
C.2 Measurement of rotating speed	22
C.3 Measurement of flow rate	23
C.4 Measurement of pump, driver, or control power input	24
C.5 Temperature	26
Appendix D Suitable time periods for calibration of test instruments (normative)	27
D.1 Recalibration interval	27
Appendix E Unit conversions (informative)	28
Appendix F DOE compared to HI 40.6 nomenclature	30

Appendix G	Determination, application, and calculation of instrument (systematic) uncertainty (informative) . . . . .	31
G.1	Determination, application, and calculation of instrument (systematic) uncertainty . . . . .	31
G.2	Distribution of probability . . . . .	32
G.3	Examples of measurement uncertainty calculations . . . . .	33
Appendix H	References . . . . .	43
Appendix I	Index . . . . .	46
 Figures		
A.1	— Determination of pump head . . . . .	14
A.2	— Outlet pressure tapping . . . . .	16
A.3	— Requirements for static pressure tap . . . . .	16
A.4	— One pressure tapping (minimum requirement) . . . . .	16
A.5	— Bowl assembly total head determination for vertically suspended pumps . . . . .	19
A.6	— Bowl assembly total head determination for vertically suspended pump with a closed suction . . . . .	20
C.1	— Arrangement for determination of reference plane of spring pressure gauges . . . . .	22
G.1	— Output signal vs. pressure value . . . . .	40
 Tables		
40.6.2	— List of quantities, terms, and definitions . . . . .	2
40.6.2.1a	— List of symbols . . . . .	5
40.6.2.1b	— List of subscripts . . . . .	6
40.6.3.2.2	— Permissible amplitude of fluctuation as a percentage of mean value of quantity being measured at any test point . . . . .	7
40.6.3.2.3	— Maximum permissible measurement device uncertainty . . . . .	8
D.1	— Instrument recalibration maximum intervals . . . . .	27
E.1	— Conversion factors . . . . .	28
F.1	— Comparison of equivalent nomenclature . . . . .	30
G.1	— Lab pressure calibrator calibration data . . . . .	34
G.2	— Published accuracy of lab calibration devices . . . . .	34
G.3	— Lab precision DC current measurement device calibration data . . . . .	35
G.4	— Lab DC current source calibration data . . . . .	35
G.5	— Pressure transducer calibration . . . . .	36
G.6	— DA system current measurement module (output) calibration data . . . . .	36
G.7	— Calculation of percent uncertainty for the discharge pressure, full system of 300 psi pressure transducer and data acquisition system . . . . .	38
G.8	— Differential pressure transducer information . . . . .	39
G.9	— Signal measurement device information . . . . .	39
G.10	— Venturi information - BIF 2-in s/n 12345 . . . . .	39
G.11	— Differential pressure transducer calibration data . . . . .	40
G.12	— Differential pressure transducer calibration data analysis . . . . .	40
G.13	— Venturi flowmeter calibration data and analysis . . . . .	41
G.14	— Calculation of individual device uncertainty and total uncertainty . . . . .	41