

## Contents

	Page
Foreword . . . . .	vii
11.6 Submersible pump tests . . . . .	1
11.6.1 Introduction . . . . .	1
11.6.2 Test types . . . . .	4
11.6.3 Test conditions . . . . .	6
11.6.4 Definitions . . . . .	6
11.6.5 Performance test . . . . .	11
11.6.6 Hydrostatic test . . . . .	20
11.6.7 Net positive suction head (NPSHR) test . . . . .	24
11.6.8 Submersible motor integrity tests . . . . .	29
11.6.9 Vibration test . . . . .	32
11.6.10 Instrumentation . . . . .	35
11.6.11 Model tests . . . . .	43
Appendix A Wire-to-water pump efficiency (informative) . . . . .	45
A.1 Pump efficiency . . . . .	45
A.2 Wire-to-water efficiency . . . . .	46
A.3 Pump power and efficiency definitions and calculations . . . . .	46
Appendix B Sample problems and formulas (informative) . . . . .	48
B.1 Affinity rules (rotodynamic pumps) . . . . .	48
B.2 Calculated performance based on change in pump speed (metric units) . . . . .	49
B.3 Calculated performance based on change in pump impeller diameter (US customary units) . . . . .	50
B.4 Calculation of NPSHA on a wet-pit pump (metric units) . . . . .	51
B.5 Calculation of NPSHA on a dry-pit pump (US customary units) . . . . .	52
B.6 Sample calculation of performance tolerance bands for pump acceptance according to grade 1E and 2B (US customary units) . . . . .	53
Appendix C Determination, application, and calculation of instrument (systematic) uncertainty (informative) . . . . .	55
C.1 Determination, application, and calculation of instrument (systematic) uncertainty . . . . .	55
C.2 Distribution of probability . . . . .	56
C.3 Examples of measurement uncertainty calculations . . . . .	57
Appendix D Conversion factors . . . . .	67
Appendix E Standards-setting organizations (informative) . . . . .	69

Appendix F	Reporting of test results (informative) . . . . .	70
F.1	Performance test report . . . . .	70
Appendix G	Index . . . . .	74

## Figures

11.6.4.6a — NPSH datum for horizontal pumps . . . . .	8
11.6.4.6b — NPSH datum for vertical pumps . . . . .	8
11.6.5.2a — Sample wet-pit performance test setup . . . . .	13
11.6.5.2b — Inlet submergence wet-pit test . . . . .	13
11.6.5.2c — Sample dry-pit performance test setup . . . . .	14
11.6.5.4a — Unilateral tolerance acceptance example . . . . .	16
11.6.5.4b — Bilateral tolerance acceptance example . . . . .	16
11.6.5.4.2a — Tolerance field for acceptance grades 1U and 2U . . . . .	18
11.6.5.4.2b — Tolerance field for acceptance grade 1E . . . . .	18
11.6.5.4.2c — Tolerance field for acceptance grades 1B, 2B, and 3B . . . . .	18
11.6.5.5.2 — Pump performance (data plotted at test speed) . . . . .	20
11.6.6.4 — Hydrostatic pressure test setup . . . . .	21
11.6.7.2a — Inlet throttling NPSHR test setup . . . . .	25
11.6.7.2b — Variable-lift NPSHR test setup . . . . .	26
11.6.7.2c — Closed-loop, dry-pit NPSHR test setup . . . . .	26
11.6.7.2d — Closed-loop, wet-pit NPSHR test setup . . . . .	27
11.6.7.3a — NPSH test with flow rate held constant . . . . .	28
11.6.7.3b — NPSH test with inlet head held constant . . . . .	28
11.6.8.2.1 — Submersible motor integrity test setup using housing pressure test method . . . . .	30
11.6.8.2.2 — Submersible motor integrity test setup using the housing vacuum test method . . . . .	31
11.6.9.2.2 — Transducer location . . . . .	33
11.6.9.4a — Vibration limits (metric units) . . . . .	34
11.6.9.4b — Vibration limits (US customary units) . . . . .	34
11.6.10.3.1a — Requirements for static pressure tappings . . . . .	40
11.6.10.3.1b — Four pressure tappings connected by a ring manifold (grade 1) . . . . .	41
11.6.10.3.1c — One pressure tapping (general for grade 2 and 3) . . . . .	41
11.6.10.3.2 — Gauge connectors . . . . .	43
C.1 — Output signal vs. pressure value . . . . .	64
F.1 — Sample pump test curve . . . . .	71
F.2 — Pump test data sheet . . . . .	73

## Tables

11.6.1.3.1 — Symbols . . . . .	3
11.6.1.3.2 — Subscripts . . . . .	4
11.6.5.4 — Pump test acceptance grades and corresponding tolerance band . . . . .	15
11.6.5.4.3 — Default acceptance grade . . . . .	19

11.6.6.7 — Longer test periods . . . . .	23
11.6.10.1.3 — Permissible amplitude of fluctuation as a percentage of mean value of quantity being measured. . . . .	35
11.6.10.1.4 — Maximum permissible measurement device uncertainty at guarantee point . . . . .	36
11.6.10.1.6 — Instrument recalibration maximum intervals. . . . .	37
11.6.10.2.1a — Straight pipe required before a venturi meter in diameters of pipe. . . . .	38
11.6.10.2.1b — Straight pipe required before a nozzle or orifice plate in diameters of pipe . . . . .	38
11.6.10.2.1c — Straight pipe downstream of pressure tap of a nozzle or orifice plate meter in diameters of pipe. . . . .	39
C.1 — Lab pressure calibrator calibration data . . . . .	58
C.3 — Lab precision DC current measurement device calibration data . . . . .	59
C.2 — Published accuracy of lab calibration devices . . . . .	59
C.5 — Pressure transducer calibration . . . . .	60
C.4 — Lab DC current source calibration data . . . . .	60
C.6 — DA system current measurement module (output) calibration data . . . . .	61
C.7 — Calculation of percent uncertainty for the discharge pressure, full system of 300-psi pressure transducer and data acquisition system . . . . .	62
C.8 — Differential pressure transducer information. . . . .	63
C.9 — Signal measurement device information. . . . .	63
C.10 — Venturi information - BIF 2-in s/n 12345 . . . . .	63
C.11 — Differential pressure transducer calibration data . . . . .	64
C.12 — Differential pressure transducer calibration data analysis . . . . .	64
C.13 — Venturi flowmeter calibration data and analysis . . . . .	65
C.14 — Calculation of individual device uncertainty and total uncertainty. . . . .	66
D.1 — Conversion factors . . . . .	67