

## Contents

	Page
Foreword . . . . .	v
9.6.7        Rotodynamic pumps – guideline for effects of liquid viscosity on performance . . . . .	1
9.6.7.1     Introduction . . . . .	1
9.6.7.1.1    Purpose . . . . .	1
9.6.7.1.2    Scope . . . . .	2
9.6.7.1.3    Preferred terms, units, and symbols for pump applications . . . . .	2
9.6.7.2     Introduction to performance corrections . . . . .	4
9.6.7.3     Fundamental considerations . . . . .	5
9.6.7.3.1    Viscous correction factors . . . . .	5
9.6.7.3.2    Methods for determining correction factors . . . . .	5
9.6.7.4     Synopsis of Hydraulic Institute method . . . . .	6
9.6.7.4.1    Generalized method based on empirical data . . . . .	6
9.6.7.4.2    Viscous liquid performance correction limitations . . . . .	7
9.6.7.4.3    Symbols and definitions used for determining correction factors . . . . .	7
9.6.7.4.4    Overview of procedure to estimate effects of viscosity on pump performance . . . . .	8
9.6.7.4.5    Instructions for determining pump performance on a viscous liquid when performance on water is known . . . . .	11
9.6.7.4.6    Instructions for preliminary selection of a pump for given head, rate of flow, and viscosity conditions . . . . .	18
9.6.7.5     Further theoretical explanations . . . . .	21
9.6.7.5.1    Scope . . . . .	21
9.6.7.5.2    Power balance and losses . . . . .	21
9.6.7.5.3    Method for estimating net positive suction head required (NPSH3) . . . . .	24
9.6.7.6     Additional considerations . . . . .	28
9.6.7.6.1    Mechanical considerations . . . . .	28
9.6.7.6.2    Sealing issues . . . . .	28
9.6.7.6.3    Sealless pumps . . . . .	30
9.6.7.7     Bibliography . . . . .	30
Appendix A    Conversion of kinematic viscosity units . . . . .	32
Appendix B    Index . . . . .	34

## Figures

9.6.7.3.1 — Modification of pump characteristics when pumping viscous liquids . . . . .	5
9.6.7.4.4a — Flowchart to establish if the procedure is applicable . . . . .	8
9.6.7.4.4b — Flowchart to determine pump performance on a viscous liquid when performance on water is known . . . . .	9
9.6.7.4.4c — Flowchart to select a pump for given head, rate of flow, and viscous conditions . . . . .	10
9.6.7.4.5a — Chart of correction factors for $C_Q$ and $C_H$ . . . . .	12
9.6.7.4.5b — Chart of correction factors for $C_{\eta}$ . . . . .	13
9.6.7.4.5c — Example performance chart of a single-stage pump (metric units) . . . . .	15
9.6.7.4.5d — Example performance chart of a single-stage pump (US customary units) . . . . .	18

## Tables

9.6.7.5.2a — Ratio of disk friction losses to useful power (references 9 and 10 in Bibliography) . . . . .	23
9.6.7.5.2b — Influence of disk friction losses on viscosity correction factor for efficiency (references 9 and 10 in Bibliography) . . . . .	23
9.6.7.5.3a — Example NPSH3 chart (metric units) . . . . .	26
9.6.7.5.3b — Example NPSH3 chart (US customary units) . . . . .	27
9.6.7.6.1 — Example speed versus torque curve . . . . .	29
9.6.7.4.5a — Example calculations (metric units) . . . . .	15
9.6.7.4.5b — Example calculations (US customary units) . . . . .	17
9.6.7.5.3a — Example calculations (metric units) . . . . .	26
9.6.7.5.3b — Example calculations (US customary units) . . . . .	27