Vertically-Suspended Pump with Gearbox Vibration Survey

Subject Pump	Subject Gearbox and Driver			
Pump Manufacturer	Gearbox Manufacturer			
Pump Type (VS1, VS2, etc.)	Gearbox Type (right-angle, vertical, etc.)			
Pump Model	Gear Ratio (input-to-output)			
Discharge Nozzle Size	Gearbox Serial Number			
Pump Serial Number	Coupling Type (flexible spacer, torsional dampening, Cardan shaft, etc.)			
BEP Capacity (GPM)**	Heights h1 / h2 (Inch)	/		
BEP Head (Feet)**	Driver Type (motor, diesel engine, gasoline engine, natural gas, etc.)*			
BEP Speed (RPM)	Driver Rated Power (BHP)			
	Shaft/Coupling Length (inches)			

	— Y
A' H A h2 h1	— Y

Test Condition Description						
Test Geographic Location						
Pump Mounting Type (concrete foundation or steel structure)						
Driver Mounting Type (concrete, steel, rigid or flexible, common w/ pump, etch.)						
Pumped Liquid Name						
Liquid Specific Gravity						
Liquid Temperature (Degrees F)						
Vibration Instrument Model						
Vibration Instrument Calibration Date						
Vibration Instrument Mounting (handheld, magnet, etc.)						

Pump Operating Conditions			Pump Vibration ¹ – Unfiltered		Gearbox Vibration ¹ - Unfiltered					
Data Point	Pump Speed (RPM)	Pump Rate of Flow (GPM)	Pump Discharge Pressure (PSIG)	Height Pressure Gage to Liquid Level (inches)	Position X	Position Y	Position A	Position H	Position V	Position A'

¹Preferred frequency range for unfiltered vibration measurement is 0 – 1000 Hz. ²For equipment operating 600 RPM or less, also record vibration in displacement (mils peak-to-peak).

*Engines must be operating correctly. If engine has noticeable misfiring, please correct prior to recording data. **BEP = Best Efficiency Point. Attach pump curve if available. Note additional comments below: