

Contents

14	Rotodynamic pumps	1
14.1	Types and nomenclature	1
14.1.1	Introduction	1
14.1.1.1	Purpose	1
14.1.1.2	Scope	1
14.1.2	Definition of rotodynamic pump	1
14.1.3	Types of rotodynamic pumps	1
14.1.3.1	Overhung impeller type (OH)	2
14.1.3.1.1	Flexibly coupled (OH0, OH1, OH2, and OH3)	4
14.1.3.1.2	Rigidly coupled/short-coupled (OH4 and OH13)	4
14.1.3.1.2.1	Rigidly coupled	4
14.1.3.1.2.2	Short-coupled	4
14.1.3.1.3	Close-coupled (OH5, OH6, OH7, and OH8)	4
14.1.3.1.3.1	High-speed integral, gear-driven pumps (OH6)	4
14.1.3.1.3.2	Submersible pumps (OH8)	4
14.1.3.2	Impeller between-bearing type (BB)	5
14.1.3.2.1	One and two stage with axially split casing (BB1)	5
14.1.3.2.2	One and two stage with radially split casing (BB2)	6
14.1.3.2.3	Multistage with axially split casing and volute (BB3)	6
14.1.3.2.4	Multistage with radially split casing held in place with tie bolts (BB4)	6
14.1.3.2.5	Multistage with radially split external casing and internal pumping elements (BB5)	6
14.1.3.3	Impeller vertically suspended type (VS)	6
14.1.3.3.1	Single casing	8
14.1.3.3.1.1	Submersible turbine (VS0)	8
14.1.3.3.1.2	Discharge through column (VS1, VS2, and VS3)	8
14.1.3.3.1.3	Separate discharge (VS4 and VS5)	8
14.1.3.3.2	Double casing (VS6, VS7, and VS8)	8
14.1.3.4	Regenerative turbine type (RT)	9
14.1.3.5	Circulator pumps (CP)	9
14.1.3.5.1	Close-coupled circulator pumps (CP1 and CP2)	10
14.1.3.5.2	Flexibly coupled circulator pumps (CP3)	10
14.1.3.6	Hydraulic power recovery turbine	11
14.1.3.7	Pumps of other configurations	11

14.1.3.7.1 Pump wet end (liquid end)	12
14.1.3.7.1.1 Inlet	12
14.1.3.7.1.2 Impeller	12
14.1.3.7.1.3 Discharge collector	12
14.1.3.7.1.3.1 Volute	13
14.1.3.7.1.3.2 Concentric	13
14.1.3.7.1.3.2.1 Modified concentric	13
14.1.3.7.1.3.3 Diffuser, vaned	13
14.1.4 Intake	13
14.1.5 Impeller	13
14.1.5.1 Axial flow pumps	14
14.1.6 Pitot tube pumps	15
14.1.7 Vertical pumps	15
14.1.7.1 In-line pumps	15
14.1.7.2 End suction pumps	15
14.1.8 Self-priming and prime-assist pumps	15
14.1.8.1 Self-priming pumps	15
14.1.8.2 Prime-assist pumps	15
14.1.9 Sealless pumps	15
14.1.9.1 Magnetic drive pumps	15
14.1.9.2 Canned motor pumps	16
14.1.10 Multistage pumps	16
14.1.11 Pump type relationships	17
14.1.11.1 Rotodynamic pump types – overhung impeller	17
14.1.11.2 Rotodynamic pump types – vertically suspended	18
14.1.11.3 Rotodynamic pump types – between-bearing	18
14.1.11.4 Rotodynamic pump types – regenerative turbine	19
14.1.11.5 Rotodynamic pump types – circulator pump	19
14.1.12 Impeller designs	19
14.1.12.1 Specific speed (n_s), type number (K), and suction specific speed (S)	19
14.1.12.1.1 Specific speed	20
14.1.12.1.2 Type number	21
14.1.12.1.3 Suction specific speed	22
14.1.12.2 Radial flow	22
14.1.12.3 Francis vane (modified radial flow)	23

14.1.12.4	Mixed flow	23
14.1.12.5	Axial flow	23
14.1.12.6	Vortex (recessed impeller) type	23
14.1.13	Discharge casing/collector design.	24
14.1.13.1	Volute	24
14.1.13.2	Concentric (circular) casing	24
14.1.13.2.1	Modified concentric casing	24
14.1.13.3	Vaned and vaneless diffuser/collector	25
14.1.13.3.1	Vaned diffuser/collector	25
14.1.13.3.1.1	Bowl and stage casing	25
14.1.13.3.2	Vaneless diffuser/collector	25
14.1.14	Construction drawings.	25
14.1.15	General information.	70
14.1.15.1	Size of a rotodynamic pump.	70
14.1.15.2	Definition of a duplicate performance pump.	70
14.1.15.3	Definition of a dimensionally interchangeable pump	70
14.1.15.4	Definition of an identical pump (performance and dimensional).	70
14.1.15.5	Definitions for major pump subassemblies.	70
14.1.15.5.1	Overhung pumps	70
14.1.15.5.1.1	Liquid end (wet end) assembly	70
14.1.15.5.1.2	Power end (frame assembly)	70
14.1.15.5.1.3	Back pull-out assembly.	72
14.1.15.5.1.4	Bare rotor	72
14.1.15.5.1.5	Rotating assembly	72
14.1.15.6	Bowl assembly	73
14.1.15.7	Position of casing	73
14.1.15.8	Rotation of shaft	73
14.1.15.8.1	Gear driven	74
14.1.15.8.2	Double-extended shaft.	74
14.1.15.9	Special case ASME/ANSI B73.1, C-frame adapter	74
14.1.15.10	Drivers for vertically suspended pumps	75
14.1.15.10.1	Vertical solid-shaft driver	75
14.1.15.10.2	Vertical hollow-shaft driver	75
14.1.15.11	Open/enclosed lineshaft.	75
14.1.15.12	Vertically suspended pump length	75

14.1.15.12.1	Total pump length	75
14.1.15.12.2	Pump setting	76
14.1.16	Pump nomenclature	76
14.1.16.1	Definitions – part names	77
14.1.16.2	Overhung and between-bearing pump dimensions	87
14.2	Definitions, terminology, and symbols	93
14.2.1	Volume rate of flow (Q)	96
14.2.1.1	BEP rate of flow (Q_{opt})	96
14.2.1.2	Minimum continuous stable flow ($Q_{min\ all\ stable}$)	96
14.2.1.3	Minimum continuous thermal flow ($Q_{min\ thermal}$)	96
14.2.1.4	Maximum allowable flow ($Q_{max\ all}$)	96
14.2.2	Speed (n)	96
14.2.2.1	Maximum allowable continuous speed ($n_{max\ all}$)	97
14.2.2.2	Minimum allowable continuous speed ($n_{min\ all}$)	97
14.2.2.3	Rated speed (n_r)	97
14.2.3	Head (h) [H]	97
14.2.3.1	Gauge head (h_g) [H_{Mx}]	97
14.2.3.2	Velocity head (h_v)	97
14.2.3.3	Elevation head (Z) [H_{stat}]	98
14.2.3.4	NPSH datum plane	98
14.2.3.5	Total suction head (h_s), open suction	98
14.2.3.6	Total suction head (h_s), closed suction	98
14.2.3.7	Total discharge head (h_d)	99
14.2.3.8	Total head (H) [H_{tx}]	99
14.2.3.9	Bowl assembly total head (H_{ba})	99
14.2.3.10	Atmospheric head (h_{atm})	99
14.2.3.11	Friction head (h_f or h_j)	99
14.2.4	Conditions of Service (CoS)	99
14.2.4.1	Rated point (duty point) (Q_r) and (H_r)	99
14.2.4.2	Normal condition point (Q_N) and (H_N)	100
14.2.4.3	Guarantee point (Q_G) and (H_G)	100
14.2.4.4	Best efficiency point (BEP)	100
14.2.4.5	Shutoff (SO)	100

14.2.5	Operating regions	100
14.2.5.1	Preferred operating region (POR)	100
14.2.5.2	Allowable operating region (AOR)	100
14.2.6	Suction conditions	101
14.2.6.1	Submerged suction	101
14.2.6.2	Flooded suction	101
14.2.6.3	Static suction lift (l_s)	101
14.2.6.4	Net positive suction head (NPSH)	101
14.2.6.5	Net positive suction head available (NPSHA)	101
14.2.6.6	NPSH3	101
14.2.6.7	Net positive suction head required (NPSHR)	101
14.2.6.8	NPSH margin	102
14.2.6.9	NPSH Margin Ratio	102
14.2.6.10	Specific Gravity (s)	102
14.2.6.11	Maximum suction pressure ($p_{s\ max}$) [$p_{1\ max\ op}$ or $p_{1\ max\ all}$]	102
14.2.7	Power	102
14.2.7.1	Electric motor input power (P_{mot}) [P_1]	102
14.2.7.2	Pump input power (P_p) [P]	102
14.2.7.3	Bowl assembly input power (P_{ba})	102
14.2.7.4	Pump output power (P_w) [P_u]	102
14.2.7.5	Overall efficiency (η_{OA})	103
14.2.7.6	Pump efficiency (η_p)	103
14.2.7.7	Bowl assembly efficiency (η_{ba})	103
14.2.7.8	Pump pressures	103
14.2.7.8.1	Working pressure (p_d) [$p_{2\ max\ op}$]	103
14.2.7.8.2	Maximum allowable working pressure (MAWP)	103
14.2.7.8.3	Field hydrostatic test pressure	103
14.2.7.8.4	Rated discharge pressure	104
14.2.7.9	Impeller balancing	104
14.2.7.9.1	Single-plane balancing (formerly called static balancing)	104
14.2.7.9.2	Two-plane balancing (formerly called dynamic balancing)	104
Appendix A	Drivers – standard dimensions (informative)	105
Appendix B	Vertically suspended pump types – expanded (informative)	113
Appendix C	Formulas for common quick calculations – US customary units (informative)	115
Appendix D	References	116

Figures

Figure 14.1.3	Rotodynamic pump types	2
Figure 14.1.3.7.1.3	Rotodynamic pump – discharge collectors	12
Figure 14.1.5	Rotodynamic pump – examples of various impeller designs	14
Figure 14.1.11.1	Rotodynamic pump types – overhung impeller	17
Figure 14.1.11.2	Rotodynamic pump types – vertically suspended	18
Figure 14.1.11.3	Rotodynamic pump types – between bearing	18
Figure 14.1.11.4	Rotodynamic pump types – regenerative turbine	19
Figure 14.1.11.5	Rotodynamic pump types – circulator pump	19
Figure 14.1.12.1.1	General impeller types	21
Figure 14.1.12.2	Double suction radial flow impeller	22
Figure 14.1.12.4	Mixed flow impeller	23
Figure 14.1.12.5	Axial flow impeller	23
Figure 14.1.12.6	Vortex (recessed impeller) type	24
Figure 14.1.14a	Overhung impeller – flexibly coupled – frame-mounted – single-stage	26
Figure 14.1.14b	Overhung impeller – flexibly coupled – frame-mounted – single-stage – lined pump.	27
Figure 14.1.14c	Overhung impeller – flexibly coupled – horizontal – axial flow – single-stage.	28
Figure 14.1.14d	Pitot tube pump.	29
Figure 14.1.14e	Overhung impeller – flexibly coupled – foot-mounted – single-stage – stock pump	30
Figure 14.1.14f	Overhung impeller – flexibly coupled – foot-mounted – single-stage.	31
Figure 14.1.14g	Overhung impeller – flexibly coupled – foot-mounted – single-stage – ASME B73.1	32
Figure 14.1.14h	Overhung impeller – flexibly coupled – foot-mounted – self-priming – single-stage.	33
Figure 14.1.14i	Overhung impeller – flexibly coupled – centerline-mounted – single-stage – API 610	34
Figure 14.1.14j	Overhung impeller – flexibly coupled – vertical – in-line – integral bearing frame - single-stage	35
Figure 14.1.14k	Overhung impeller – flexibly coupled – vertical – end suction – single-stage.	36
Figure 14.1.14l	Overhung impeller – rigidly coupled – vertical – in-line – single-stage	37
Figure 14.1.14m	Overhung impeller – close-coupled – vertical – in-line – twin – single-stage	38
Figure 14.1.14n	Overhung impeller – rigidly coupled – vertical – in-line – twin – single-stage.	39
Figure 14.1.14o	Overhung impeller – close-coupled – vertical – in-line – single-stage (showing seal and packing)	40

Figure 14.1.14p	Overhung impeller – close-coupled – vertical – end suction – single-stage – vertically mounted	41
Figure 14.1.14q	Overhung impeller – close-coupled – high-speed integral gear – single-stage	42
Figure 14.1.14r	Overhung impeller – close-coupled – horizontal – single-stage – end suction	43
Figure 14.1.14s	Overhung impeller – close-coupled – horizontal – single-stage – end suction – self-priming	44
Figure 14.1.14t	Overhung impeller – close-coupled – submersible – diffuser – single-stage – end suction	45
Figure 14.1.14u	Overhung impeller – close-coupled – submersible – volute – single-stage – end suction	46
Figure 14.1.14v	Between bearings – single-stage – axially split pump	47
Figure 14.1.14w	Between bearings – single-stage – radially split pump	48
Figure 14.1.14x	Between bearings – multistage – axially split pump	49
Figure 14.1.14y	Between bearings – multistage – radially split – single casing pump	50
Figure 14.1.14z	Between bearings – multistage – radially split – double casing pump	51
Figure 14.1.14aa	Regenerative turbine – overhung side channel	52
Figure 14.1.14bb	Regenerative turbine – overhung peripheral	53
Figure 14.1.14cc	Regenerative turbine – between bearings – peripheral	54
Figure 14.1.14dd	Close-coupled sealless with canned motor	55
Figure 14.1.14ee	Close-coupled horizontal in-line	56
Figure 14.1.14ff	Flexibly coupled horizontal in-line	57
Figure 14.1.14gg	Vertically suspended – single casing – submersible pump	58
Figure 14.1.14hh	Vertically suspended – single casing – discharge through column – deepwell (set) pumps	59
Figure 14.1.14ii	Vertically suspended – single casing – discharge through column – short-set pump	60
Figure 14.1.14jj	Vertically suspended – single casing – discharge through column – short-set – mixed flow pump	61
Figure 14.1.14kk	Vertically suspended – single casing – discharge through column – volute pump	62
Figure 14.1.14ll	Vertically suspended – single casing – discharge through column – axial flow pump	63
Figure 14.1.14mm	Vertically suspended – single casing – separate discharge – lineshaft pump	64
Figure 14.1.14nn	Vertically suspended – single casing – separate discharge – cantilever pump	65
Figure 14.1.14oo	Vertically suspended – double casing – diffuser pump	66
Figure 14.1.14pp	Vertically suspended – double casing – volute/diffuser multistage pump	67
Figure 14.1.14qq	Vertically suspended – double casing – volute multistage pump	68

Figure 14.1.14rr	Vertically suspended – in-line casing diffuser.	69
Figure 14.1.15.5.1.1	Liquid end (wet end) assembly	71
Figure 14.1.15.5.1.2	Power end (frame assembly)	71
Figure 14.1.15.5.1.3	Back pull-out assembly	72
Figure 14.1.15.7	Position of casing and discharge rotation	73
Figure 14.1.15.8a	Horizontal pump – shaft rotation (CW rotation)	73
Figure 14.1.15.8b	Vertical pump – shaft rotation (CW rotation)	74
Figure 14.1.15.9	Pump with C-frame motor adapter, short-coupled.	75
Figure 14.1.15.12.2	Vertically suspended pump dimensions	76
Figure 14.1.16.2a	Overhung impeller – flexibly coupled – single-stage – frame-mounted	87
Figure 14.1.16.2b	Overhung impeller – flexibly coupled – single-stage – frame-mounted – pump on base plate	88
Figure 14.1.16.2c	Overhung impeller – flexibly coupled – single-stage – centerline-mounted	88
Figure 14.1.16.2d	Overhung impeller – flexibly coupled – single-stage – centerline-mounted – pump on baseplate	88
Figure 14.1.16.2e	Overhung impeller – flexibly coupled – single-stage – centerline-mounted (top suction) . . .	89
Figure 14.1.16.2f	Overhung impeller – flexibly coupled – single-stage – centerline-mounted – pump on baseplate (top suction)	89
Figure 14.1.16.2g	Impeller between bearings – flexibly coupled – single-stage – axial (horizontal) split case – pump on baseplate	90
Figure 14.1.16.2h	Impeller between bearings – flexibly coupled – single-stage – axial (horizontal) split case.	90
Figure 14.1.16.2i	Overhung impeller – close-coupled – single-stage – end suction.	91
Figure 14.1.16.2j	Overhung impeller – flexibly coupled – vertical – end suction – single-stage – separate driver support.	91
Figure 14.1.16.2k	Overhung impeller – flexibly coupled – vertical – end suction – single-stage – integral driver support	92
Figure 14.1.16.2l	Overhung impeller – close-coupled – single-stage – vertical end suction	92
Figure 14.2.3.4	Datum plane for various pump designs at eye of first-stage impeller	98
Figure 14.2.4.6.2	Typical POR, AOR, and head-capacity curve relationship	100
Figure A.1	Dimensions for types JM and JP, alternating current, face-mounting, close-coupled pump motors having rolling element contact bearings (this figure relates to Tables A.2 and A.3.)	107
Figure A.4	Standard dimensions for HI / NEMA type HP and HPH vertical solid-shaft motors	111
Figure A.5	Standard dimensions for HI – NEMA vertical hollow-shaft motors	112

Tables

Table 14.1.3.1 Rotodynamic pump types – overhung3

Table 14.1.3.2 Rotodynamic pump types – between-bearing5

Table 14.1.3.3 Rotodynamic pump types – vertically suspended7

Table 14.1.3.4 Rotodynamic pump types – regenerative turbine type9

Table 14.1.3.5 Rotodynamic pump types – circulator pumps10

Table 14.1.3.7 Rotodynamic pump subclassifications11

Table 14.1.16.1a Rotodynamic pump nomenclature – alphabetical listing77

Table 14.1.16.1b Rotodynamic pump nomenclature – numerical listing85

Table 14.2a Principal symbols93

Table 14.2b Subscripts95

Table A.1 Provides open drip-proof and TEFC frame selections105

Table A.2 Dimensions for type JM, alternating current, face-mounting, close-coupled pump
motors (US customary units)106

Table A.3 Dimensions for type JP, alternating current, face-mounting, close-coupled pump motors
(US customary units)107

Table A.4 Open drip-proof frame selections109

Table A.5 Standard dimensions for HI / NEMA type HP and HPH vertical solid-shaft motors
(US customary units)110

Table A.6 Dimensions for vertical hollow-shaft driver couplings (US customary units).111