

Contents

Page

Foreword	vii
7 Controlled-volume metering pumps	1
7.0 General description of controlled-volume metering pumps	1
7.1 Types and nomenclature	1
7.1.1 Construction characteristics of controlled-volume metering pumps	1
7.1.2 Description of liquid ends	2
7.1.3 Drive and control mechanisms	5
7.1.4 Nomenclature	8
7.2 Definitions	11
7.2.1 Accuracy and performance	11
7.2.2 Accuracy, steady state	11
7.2.3 Capacity, rate of flow	11
7.2.4 Displacement (D)	11
7.2.5 Efficiency, mechanical	11
7.2.6 Efficiency, volumetric	12
7.2.7 Linearity	12
7.2.8 Net positive suction head available (NPSHA)/Net positive inlet pressure available (NPIPA)	12
7.2.9 Net positive inlet pressure required (NPIPR)/Net positive suction head required (NPSHR)	12
7.2.10 Power, pump input	12
7.2.11 Power, pump output power (hydraulic horsepower)	12
7.2.12 Pressure, acceleration (P_{acc})	13
7.2.13 Pressure, differential	13
7.2.14 Pressure, discharge (p_d)	13
7.2.15 Pressure, discharge, rated	13
7.2.16 Pressure, friction loss (p_f)	13
7.2.17 Pressure, suction (p_s)	13
7.2.18 Pressure, suction, maximum allowable ($p_{s\ max}$)	13
7.2.19 Pressure, suction, minimum allowable (MASP)	13
7.2.20 Pressure, total system discharge	13
7.2.21 Repeatability	13
7.2.22 Slip (S)	13
7.2.23 Stroke length (L)	14

7.2.24	Stroke speed (n)	14
7.2.25	Stroke speed, maximum allowable	14
7.2.26	Stroke speed, minimum allowable	14
7.2.27	Suction, flooded	14
7.2.28	Suction lift, static	14
7.2.29	Suction lift, total.	14
7.2.30	Temperature, maximum rated (t_{max})	14
7.2.31	Temperature, minimum rated (t_{min})	14
7.2.32	Turndown ratio	14
7.3	Application of controlled-volume metering pumps.	16
7.3.1	Typical uses and industries.	16
7.3.2	General principles.	17
7.3.3	Sizing and selection	19
7.3.4	System components	20
7.4	Installation, operation, and maintenance.	21
7.4.1	Safety	21
7.4.2	Storage	22
7.4.3	Location of pump	22
7.4.4	Foundation	22
7.4.5	Installation.	22
7.4.6	Inspection	24
Appendix A	Index	26

Figures

7.1 — Basic elements of a controlled-volume metering pump.	1
7.1.2.1 — Plunger pump	2
7.1.2.2 — Piston pump	3
7.1.2.3 — Mechanically coupled disc diaphragm.	3
7.1.2.4a — Hydraulic disc with contour plates	4
7.1.2.4b — Hydraulic disc with diaphragm positioning valve	4
7.1.2.5 — Hydraulic tubular diaphragm	5
7.1.2.6 — Hydraulic conical diaphragm	5
7.1.3.1 — Electromagnetic drive	6
7.1.3.2 — Reciprocating air drive.	7
7.1.3.3 — Fixed stroke-length drive	7
7.1.3.4 — Mechanical lost-motion drive.	8

7.1.3.5 — Hydraulic lost-motion drive	9
7.1.3.6 — Variable stroke-length drive (non-lost-motion).	9
7.3.1a — Rate of flow versus pressure	17
7.3.1b — Flow profile for reciprocating pump	18
7.3.1c — Actual flow curve, rate of flow versus stroke length	18
7.3.1d — Theoretical and actual flow curve, rate of flow versus stroke length	18

Tables

7.2a — Symbols.	15
7.2b — Subscripts	16
7.4.6 — Locating trouble: controlled-volume metering pumps.	24