

Contents

Page

Foreword	vii
9.6.9 Guidelines for condition monitoring	1
9.6.9.1 Introduction	1
9.6.9.1.1 Purpose.	2
9.6.9.1.2 Scope	2
9.6.9.2 Monitoring and control system concepts.	2
9.6.9.2.1 Calibration.	3
9.6.9.2.2 Monitoring interval.	3
9.6.9.2.3 Control limits	5
9.6.9.3 Power monitoring	7
9.6.9.3.1 Introduction	7
9.6.9.3.2 Means of power monitoring.	7
9.6.9.3.3 Power monitoring frequency	8
9.6.9.3.4 Power control limits.	8
9.6.9.4 Temperature monitoring	9
9.6.9.4.1 Introduction	9
9.6.9.4.2 Means of monitoring temperature.	9
9.6.9.4.3 Specific applications of temperature monitoring	9
9.6.9.4.4 Sealless pump liquid temperature.	11
9.6.9.4.5 Temperature monitoring frequency.	11
9.6.9.4.6 Temperature control limits	12
9.6.9.5 Leakage monitoring.	12
9.6.9.5.1 Introduction	12
9.6.9.5.2 Means of monitoring leakage	12
9.6.9.5.3 Submersible pump leakage	14
9.6.9.5.4 Double-walled system.	15
9.6.9.5.5 Leakage monitoring frequency	15
9.6.9.5.6 Leakage control limits	15
9.6.9.6 Pressure monitoring	15
9.6.9.6.1 Introduction	15
9.6.9.6.2 Means of pressure monitoring	15
9.6.9.6.3 Pressure monitoring frequency.	16

9.6.9.6.4	Pressure control limits.	16
9.6.9.7	Vibration monitoring	16
9.6.9.7.1	Introduction	16
9.6.9.7.2	Means of vibration monitoring.	16
9.6.9.7.3	Vibration monitoring frequency	17
9.6.9.7.4	Vibration control limits.	17
9.6.9.8	Lubricant analysis	18
9.6.9.8.1	Introduction	18
9.6.9.8.2	Measuring metal particles from wear	18
9.6.9.8.3	Measuring contamination of lubricant.	19
9.6.9.8.4	Measuring lubricant degradation.	20
9.6.9.8.5	Lubricant sampling techniques	20
9.6.9.8.6	Lubricant monitoring frequency.	20
9.6.9.8.7	Lubricant control limits	20
9.6.9.9	Rate of flow monitoring	20
9.6.9.9.1	Introduction	20
9.6.9.9.2	Measuring rate of flow.	21
9.6.9.9.3	Rate of flow monitoring frequency	21
9.6.9.9.4	Rate of flow control limits	21
9.6.9.10	Shaft position monitoring.	21
9.6.9.10.1	Introduction	21
9.6.9.10.2	How to monitor shaft position	21
9.6.9.10.3	Shaft monitoring frequency	22
9.6.9.10.4	Shaft control limits.	22
9.6.9.11	Speed (rpm) monitoring.	22
9.6.9.11.1	Introduction	22
9.6.9.11.2	Speed measurement methods	22
9.6.9.11.3	Speed control limits.	22
9.6.9.12	Maintenance inspection.	23
9.6.9.12.1	Introduction	23
9.6.9.12.2	Maintenance inspection practice.	23
9.6.9.12.3	Maintenance inspection frequency	25
9.6.9.13	Corrosion monitoring.	26

9.6.9.13.1	Introduction	26
9.6.9.13.2	Means of corrosion monitoring	26
9.6.9.13.3	Corrosion monitoring frequency	27
9.6.9.13.4	Corrosion parameter control limits	27
9.6.9.13.5	Wireless data transmission technology.	27
9.6.9.13.6	Condition monitoring: transmission schemes for wireless systems	27
9.6.9.13.7	Wireless communication for CBM sensor systems.	27
9.6.9.13.8	Wireless communication standards	29
Appendix A	Condition monitoring failure modes (informative)	30
Appendix B	Condition monitoring indicators (informative)	36
Appendix C	Vibration analysis (informative).	39
C.1	What is vibration?	39
C.2	Vibration units and applications	39
C.3	Units of amplitude	40
Appendix D	Condition-based maintenance (CBM) (informative)	41
D.1	Overview of CBM strategy	41
D.1.1	CBM methods of data acquisition, processing, and analysis	42
D.1.1.1	Route-based CBM (wired and wireless)	42
D.1.1.2	CBM using hardwired sensors for online data processing	42
D.1.1.3	CBM using wireless sensors with online data processing	42
Appendix E	Condition monitoring as a tool to manage asset reliability (informative).	44
E.1	Condition monitoring as a tool for asset reliability management strategies	44
E.2	Condition monitoring as a tool for risk management.	44
E.3	Using the safety integrity level (SIL) process to understand an instrument's reliability	45
Appendix F	System and pump design review (informative).	46
F.1	Design review practice	46
F.2	Mechanical application review	46
F.3	Hydraulic application review	46
F.4	Installation review	47
F.5	Operating procedures review	47
F.6	Design review frequency.	48
Appendix G	Definitions (informative)	49
Appendix H	References (informative).	51

Figures

9.6.9.2a — Typical monitoring control system	2
9.6.9.2b — Typical fixed speed rotary pump monitoring devices.	3
9.6.9.2.3.5 — Typical potential failure/functional failure (P-F) curves	7
9.6.9.13.7 — Example of a vibration diagnostic system network (star topology).	28
C.1 — Typical vibration waveform	39
C.2 — Typical waveform over time	40
D.1 — Summary of condition monitoring strategies.	41

Tables

9.6.9.2.2a — Severity levels	4
9.6.9.2.2b — Frequency of monitoring.	4
9.6.9.5.2.5 — Application guidelines for leakage monitoring systems' mechanical seals	14
9.6.9.7.4 — Recommended vibration control limits	18
A.1 — Condition monitoring failure modes	30
B.1 — Condition monitoring indicators.	36